

Work Order ID 80379

February-17-12 1:00:01 PM

80379

Page 1

Item ID: D3592-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Plate

Start Date: 17/02/2012 Start Qty: 40.00

40

Cust Item ID:

Required Date: 24/02/2012 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3592

Rev B

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3592

*****ENSURE GRAIN IS AT 45 DEG AS PER DEO D3592-b-1*****

Dwg Rev: BProg Rev: B

2-Deburr if necessary

B12-2-23

(40)

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

B12-2-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

80379

Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

40

Cust Item ID:

40

Customer:

Reference:

Run Start *NR1*

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

Qty	Qty	Number	Stamp
<u>W</u>	<u>12</u>	<u>02</u>	<u>23</u>

(40)

120

OC

Memo

0.00

Quality Control

0.00

130

Small Fab

Small Fab

Memo

0.00

Small Fab

Form as per Dwg D3592 using DT8949

40 ϕ SS
12/04/13

0.00

140

OC

Memo

0.00

Quality Control

8.7/04/13

cents
(40)

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

80379

February-17-12 1:00:01 PM

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 17/02/2012 **Start Qty:** 40.00 ***40***

Cust Item ID:

Required Date: 24/02/2012 **Req'd Qty:** 40.00 ***10***

Customer:

Reference:

Run Start *NR1*

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

150	Identify as per dwg & Stock	Location: <i>W7A</i>	0.00
-----	-----------------------------	----------------------	------

150

Packaging

Packaging

Identify as per dwg & Stock Location: UNA

Memo

*** STOCK IN STEP CELL***

0.00

160

160

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

HO Ø _____ hl
 12.04.16

12/4/17 ~~df~~
ME
12-04-16

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

February-17-12 1:00:04 PM

Page 1

Work Order ID: 80379

80379

Parent Item: D3592-1

D3592-1

Parent Item Name: Plate

Start Date: 17/02/2012

Required Date: 24/02/2012

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A New Issue 07-03.26 ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased			No			100	sf	107.9400	0.139	5.852632	

M6061T6S 125

**

B12-2-23

6061-T6 .125 Sheet

Location

Loc Qty

Loc Code

MAT021

107.94

113608

53.85

118217

6.99

119513

10.8

120218

36.3

118217

40

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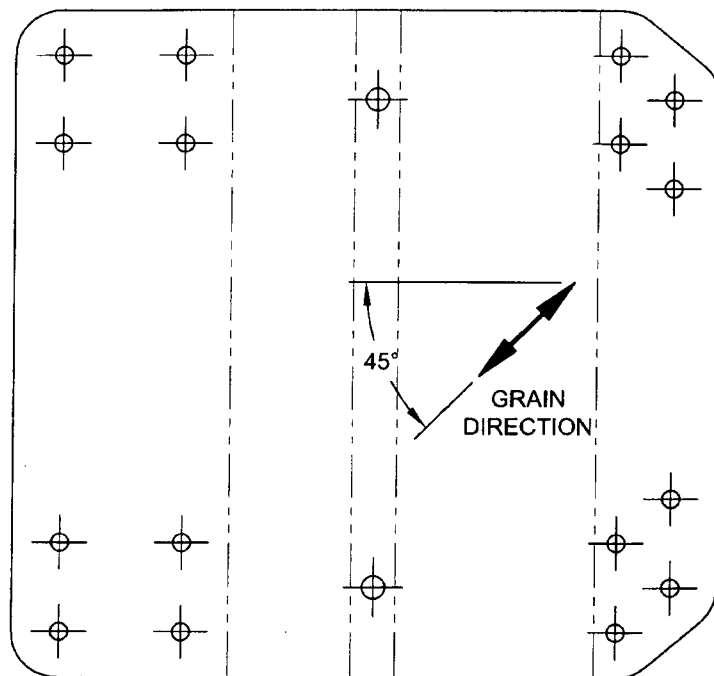
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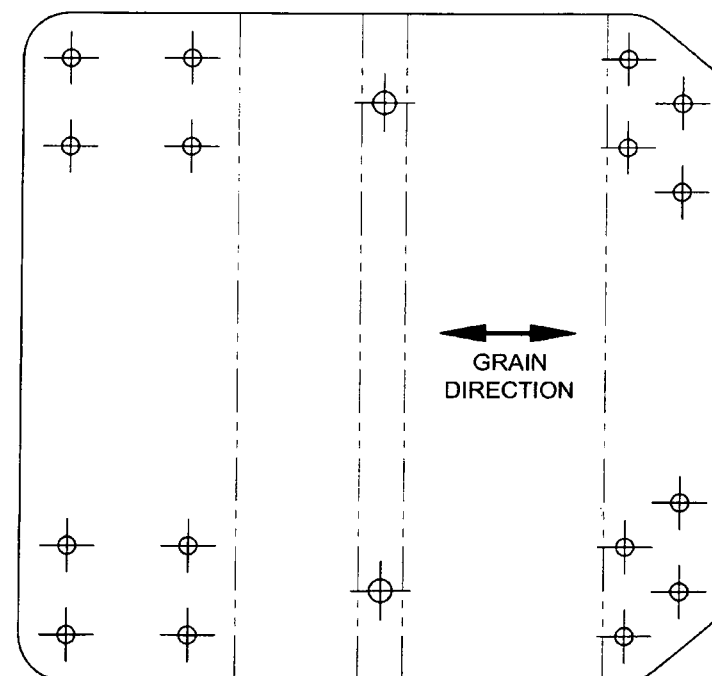
DRAWING NO. D3592	TITLE PLATE	REV. B	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D3592-B-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN AJS	CHECKED <i>l</i>	MFG. APPR. <i>AD</i>	APPROVED <i>Wf</i>		DE APPR. <i>#</i>		
DATE 08.09.11	DATE 08.09.11	DATE 08/09/11	DATE 08/09/11		DATE 08/09/11		

MODIFY GRAIN DIRECTION AS SHOWN BELOW TO PREVENT CRACKING WHEN WELDING AT ASSEMBLY (SEE CAR 08-026).

IS:



WAS:



ALL OTHER INFORMATION REMAINS UNCHANGED

RELEASED
08.09.17/18

W/O:		WORK ORDER CHANGES					
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